

Revision History

Item	Date	Revision NO.	Page	Description	Reason
1.	09/04/2020	H8573C		1 <sup>st</sup> Issue	

# avalue

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Publication edition:	PRODUCT STANDARD SHEET	Revision date :
SET	CONTENTS	PAGE: 1/9
1. CONTEN	VTS	P1
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4. ELECTR	ICAL CHARACTERISTICS	РЗ
5. RELIABI	LITY TEST	P4
6. APPEARA	ANCE INSPECTION STANDARD	Р5
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Attached		

1. EETI CONTTOLLER SPEC



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ET BASIC STANDARD		PAGE .: 2/9	

## 1.Contants

This standard is for projected capacitive type touch panel that can be one module of LCD

## 2.General Standard Specification

Item	Specification		
Structure	Cover Glass	1.8 mm	
(not including liner)	TOP OCA	0.1 mm	
	TOP ITO Film	0.125mm	
	MID OCA	0.05 mm	
	BOT ITO Film	0.125mm	
	Total thickness	2.2 mm +/- 0.2	
Operating Temperature Range	$-20^{\circ}\text{C} \rightarrow +70^{\circ}\text{C}$ , 20% RH ~85% RH (Exc pt for dew gathering.)		
Storage Temperatur Range	-30°C ~+80°C ,20%RH ~90%RH (E	Except for dew gathering.)	
Light Transparency	87%min		
Package Drop	No damage the product.(1corner e ge, 2 ridges, 4 surfaces, drop from 50 cm height )		



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SET	OPTICAL AND ELECTRICAL PROPERTIES	PAGE .: 3/9	

## 3. Optical Characteristic.

(3-1) test by light measure device and the result should be 87% min.

## 4. Electrical characteristics

TBD



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SET	RELIABILITY TEST	PAGE: 4/9				
5.Reliability Tes	t(Non operating.)					
(5-1) High Temp	perature Test.					
-	The requirements in 3 and 4 shall be satisfied after exposing at $80^{\circ}$ C for 240 hours and at normal temperature and humidity for 24 hours.					
(5-2) Low Temp	berature Test.					
	ements in 3 and 4,shall be satisfied after exposing a perature and humidity for 24 hours.	at -30°C for 240 hours and at				
The require hours(after	(5-3)High Temperature 、 High Humidity Test. The requirements in 3 and 4,shall be satisfied after exposing at 60°C,90%RH for 240 hours(after dehumidifying in the chamber 40°C and 50% max.) and at normal temperature and humidity for 24 hours.					
after expos -30°C (0.5h (taking out	hock Test. ements in 3 and 4, shall be satisfied $-30^{\circ}$ ing under the conditions between r each) and 80°C (0.5hr each)by 50 cycles at 80°C) and at normal temperature 0.5hr eac ity for 24 hours.					



PRODUCT STANDARD SHEET APPEARANCE INSPECTION STANDARD spection Standard opearance inspection standard and to assurance p NEL View area. .rea(Inspection on front side only ):	Revision date : PAGE: 5/9 roduct quality Level.
spection Standard opearance inspection standard and to assurance p NEL View area. .rea( Inspection on front side only ):	
Depearance inspection standard and to assurance p NEL View area. .rea( Inspection on front side only ):	roduct quality Level.
rea( Inspection on front side only ):	
e: ition of appearance inspection is out off the descr on, we will base on the both parties agreed limit s andard limit sample and the appearance definition ority	ription mentioned in this ample. Both parties will have
ness in test site: $1000\pm200$ LUX a distance: $35$ cm~ $50$ cm agle : $90^{\circ}\pm10^{\circ}$ rce: Be inspected under general daylight lamp. be used by module upper component or adapter background: using black and white background ove inspection condition, the defect can be found	separately.
	e inspection of View area(VA) and black printing with the principal of the descent of the desc

## **evalue**

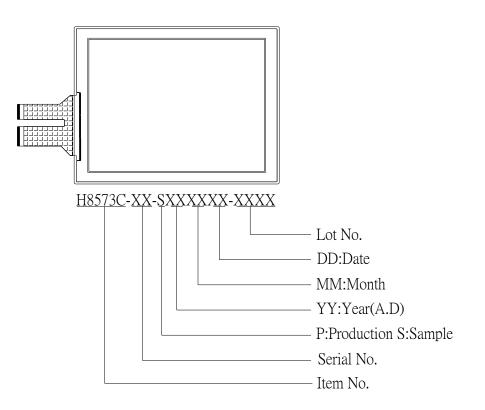
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SET	APPEARANCE INSPECTION S	TANDARD	PAGE	: 6/9
Defect item	Inspection Criteria	n (qua	ntity)	Remark
	D≦0.5mm	以下情況	下不計	1X1
Dot(黑白點)	$0.5$ mm $<$ D $\leq$ 0.7mm	N≦ 5 距離ナ	大於 5mm	
	D>0.7mm	NO		
	D≦0.6mm	以下情況下 大於:		+ <u></u> ×1
Bubble(氣泡)	0.6mm <d≦0.9mm< td=""><td>N≦ 5 距離</td><td>大於 5mm</td><td></td></d≦0.9mm<>	N≦ 5 距離	大於 5mm	
	D>0.9mm	NO	ũ	
Dent(凹凸點 /淺弧L	D≦5mm或依限樣	以下情沅	下不計	
	D>5mm	NO	3	
	$W \leq 0.15 mm$	以下情況下不計		
Line particle(毛屑)	$0.15$ mm <w<math>\leq 0.25mm,L<math>\leq 25</math>mm,</w<math>	N≦ 5 距離オ	大於 5mm	
	W>0.25mm	NO	3	
	$W \leq 0.15 mm$	以下情況下不計		
Scratch(刮傷)	$0.15$ mm <w<math>\leq 0.25mm,L<math>\leq 25</math>mm,</w<math>	N≦ 5 距離ナ	大於 5mm	
	W>0.25mm	NC	Ĵ	
Breakage at Corner	$Y \leq 0.3$ mm, $Z \leq T/2$	以下情沅	下不計	
(CG 崩角)	X≤1/2T,Y≤1/2T,Z≤T/2	N≦	6	
Breakage at Edge	$Y \leq 0.3$ mm, $Z \leq T/2$	以下情沉	下不計	
(CG 崩邊)	$X \le 1/2T, Y \le 1/2T, Z \le T/2$	N≦	6	Z
STAIN(髒污)	可清除的髒污可忽略			
	未定義之不良項目以雙方同意	之限度樣品為	準	•
Touch Panel	Iuorescent Lamp Eye 35cm Transmitted Light	Fluoresce	350	eflected Light



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SET	PACKAGE	PAGE: 7/9	

7. Package

- (7-1) The touch panel should be cover by protect film both sides before put into box.
- (7-2) The Lot No. will be printed on the glass during the Silver Pattern Printing Process for future tracing. Please see attached drawing.





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SET	TRANSPORTATION & OTHERS	PAGE	:8/9	
(7-3)Package		I		
Using paper b	ox to package, inside of box using PET tray.			
COSTUME COSTUME COSTUME CONT CONT CONT CONT CONT CONT CONT CONT	PCS KG KG	TOP TRAY EMPTY		

## (7-4)Transportation

Can not transport the product under the environment that may destroy the quality of product, such as, high humidity, extraordinarily high or low temperature.

8.Others.

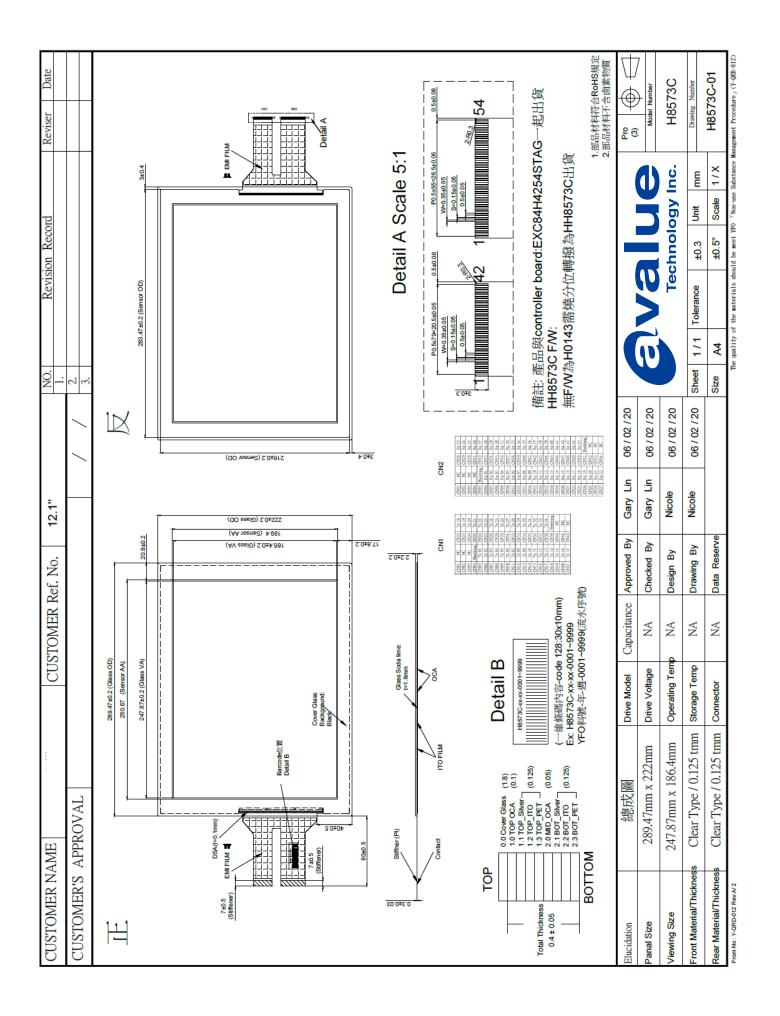
- (8-1) Any question about this standard should discuss each other and answer it.
- (8-2) Any change of this standard should be approved by both parties. It can not be changed if not approved.
- (8-3) If having difference between general standard and specific standard, we adopt specific standard.
- (8-4) Providing one year warranty under the shelf life condition which meets the standard procedure and electrical properties. Ref.(8-5).
- (8-5) This product should keep in the condition 10~69% RH, temperature between 10~35℃, away the sunlight directly. Please avoid prolonged exposure to sunlight. Avoid the heavy material stack above to prevent the ITO film distortion.
- (8-6) Please put the carton down gently and prevent dropping the carton.
- (8-7) The validity of this specification
  - a) This document would be considered as a temporary specification.
  - b) This document is considered as an official specification, when this file was sent for one month without debate or signed.



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SET	RETURN	PAGE:9/9	

## 9.Return:

- (9-1) If received unsatisfied product, please contact with us within one month. If you would like to return the product, please keep the product in the original status. And send it back only touch panel itself.
- (9-2) Product specification assures only the quality of touch panel itself.
- (9-3) After carefully read product specification, please stamp with agree mark, and send it back tour sales department. Two months after production been issued, and dent out to you, if we still not get any response from you. We will assume that you understand and accept all contains of production specification.
- (9-4) YFO do not accept any RMA after FPC assembly process or front lens/cover/window lamination process by Customer.
- (9-5) YFO does not accept any RMA which have been shipped over 1 month.





## EXC84H4254STAG

**Projected Capacitive Touchscreen Controller** 

The EXC84H4254STAG is a projected capacitive (PCAP) touch screen controller that powered by EETI's high performance MCU EXC80H84. By integrating the advantages of self and mutual capacitance sensing technology, built-in high driving voltage transceiver and a powerful MCU, this controller incorporate most desired features to boost the noise immunity, and support high demand applications in most categories.

#### Features

- USB, RS-232 and I2C interface
- Support advanced water resistance
- Support active stylus
- Support RS232 flow control
- Support OGS, SITO, DITO, G/F, G/F/F,
  G/G, and Metal Mesh sensor.
- Comprehensive driver support
- eGalaxTouchManger tool support
- API support
- RoHS compliant

#### **OS Support Matrix**

OS	Version	Interfaces
	Windows 10 IOT (#1) / Windows 10 / Windows 8 / Windows 7	
Windows	Windows Vista / Windows 2000 / Windows XP	USB / RS232
windows	(#1: Windows 10 IOT: support it with inbox driver only)	I2C (#2)
	(#2: I2C interface: need additional system configuration)	
Win CE	Win Embedded Compact 2013 / Win Embedded Compact 7	USB / RS232
WIN CE	WinCE 6 / WinCE.Net	0307 83232
	CentOS, Debian, Fedora, Gentoo, Mandrake (Mandriva),	
	Meego, Red Hat, Slackware, SuSE (OpenSuSE), Ubuntu	USB / RS232
Linux	(Xubuntu) and Yellow Dog etc.	12C
	Support most 32/64 bit Linux distribution versions,	120
	including Kernel 2.6.x / 3.x.x / 4.x.x	
Android	Android 2.3 to latest version	USB / 12C
Мас	OSX 10.7.5 to 10.12	USB
QNX	RTOS V6.3 to V6.6	USB/ I2C

#### **Technical Specifications**

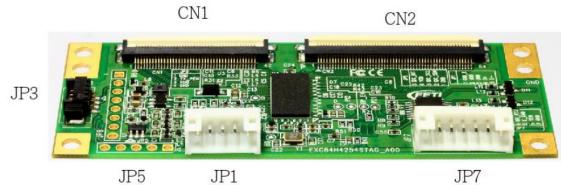
ſ	
Circuit Board Dimension	33mm x 82.5mm x 7.2mm
Channels of Panel	Max. Tx:42 Rx:54 channels (include shielding pin)
Input Voltage	3.5V~5.5V.Typical 5V.
Operating Temperature	-40 to 85 ° <b>C</b>
Storage Temperature	-40 to 90 ° <b>C</b>
Relative Humidity	95% at 60 °C, RH Non-condensing
1' '. *	Line drawing accuracy :
Linearity*	1pt +/- 1mm offset /10mm
	Touch (point) accuracy : 1pt +/- 1mm
	USB 2.0 compliant full speed with LPM L1 supported.
	Configurable Serial Interface.
Interface	UART: baud rate 115200, none parity, 8 data bits,
	1 stop bit, support hardware flow control
	I2C: up to 400KHz, Voltage Level 3.3V.
Resolution	16384 ×16384 resolution
Power consumption(mA)	Active Mode: < 90mA
	Idle Mode : depends on firmware
Report rate(points/sec)*	> 100 Hz
Response time	Average < 25 ms

## Disclaimer

- Performance spec such as report rate can be vary depends on touch sensor channel number, cover thickness, system condition and other parameters.
- Reference sensor channel pitch should be ranged from 5.0mm (Win10) to 8mm (Non-Win10).
- Special input performance can be influenced depends on module condition, contact material and volume, subjects including through thick glass touch, gloved-hand input, water resistance and noise immunity etc.
- Special features require to be pre-defined and pre-tuned during project development.
- For product that needing Windows 7/8/10 WHQL logo certification, please contact your supplier for a WHQL logo grade touch module.

#### **Accessory Cables**

- ETP-CB-SXU00, External USB cable
- ETP-CB-SXU01, Internal USB cable
- ETP-CB-SXR17 , External RS232 cable





JP7

#### FPC Pin Description

			CN1		
PN		PN		PN	
1	TX_S2	21	TX20	41	TX0
2	TX39	22	TX19	42	TX_S0
3	TX38	23	TX18	1. 15	
4	TX37	24	TX17		
5	TX36	25	TX16		
6	TX35	26	TX15		
7	TX34	27	TX14		
8	TX33	28	TX13	3 - 92	
9	TX32	29	TX12	5	
10	TX31	30	TX11		
11	TX30	31	TX10		
12	TX29	32	TX9		
13	TX28	33	TX8		
14	TX27	34	TX7		
15	TX26	35	TX6		
16	TX25	36	TX5	3 32	
17	TX24	37	TX4		
18	TX23	38	TX3		
19	TX22	39	TX2		
20	TX21	40	TX1		

			CN2		
PN		PN		PN	
1	RX_S1	21	RX32	41	RX12
2	RX51	22	RX31	42	RX11
3	RX50	23	RX30	43	RX10
4	RX49	24	RX29	44	RX9
5	RX48	25	RX28	45	RX8
6	RX47	26	RX27	46	RX7
7	RX46	27	RX26	47	RX6
8	RX45	28	RX25	48	RX5
9	RX44	29	RX24	49	RX4
10	RX43	30	RX23	50	RX3
11	RX42	31	RX22	51	RX2
12	RX41	32	RX21	52	RX1
13	RX40	33	RX20	53	RXO
14	RX39	34	RX19	54	RX_S0
15	RX38	35	RX18		
16	RX37	36	RX17	-	
17	RX36	37	RX16		
18	RX35	38	RX15		
19	RX34	39	RX14		
20	RX33	40	RX13		

#### **Connector Pin Configuration**

#### JP1 USB connector

	JP1
1	GND_E
2	VDD
3	GND
4	D +
5	D -

#### JP3 Tethered active stylus connector

JP3		
1	GND_D	
2	TX_PEN	
3	VDD	
4	GND_D	

#### JP5 I2C connector

	JP5
1	GND
2	I2C_SDA
3	I2C_SCL
4	VDD
5	I2C_INT

#### JP7 RS232 connector

	JP7
1	UR_CTS
2	UR_TX
3	UR_RX
4	UR_RTS
5	GND_E
6	VDD
7	GND



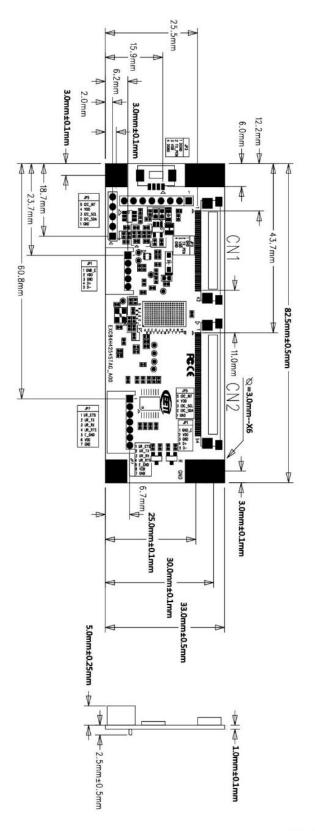
\*JP3 connector is reserved for EETI tethered active stylus : Type E : Entry-type active stylus Type T : Tethered USB active stylus

(EETI eGalax\_eMPIA Technology Inc.

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Mechanical Specification

EXC84H4254STAG



\*Dimensions without individual tolerance are ±0.1mm



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#### Second Vendor for CN1 and CN2



Third Vendor for CN1 and CN2



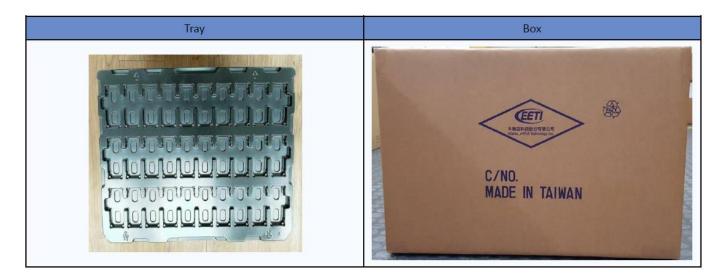
11F, No 302, Rueiguang Road, Nei Hu District, Taipei 11492, Taiwan T: +886 2 8751 5191 www.eeti.com

## **Packing information**

Model	PCBA weight (g)	PCBA size(mm)
ETP-MB-EXC84H4254STAG	9	82.5x33x7.2

Tray size(mm)	Tray Weight (g)	Controllers in a Tray
483x365x20	155	30

Box size(mm)	Box weight(g)	Tray layer	Total PCBA controllers in a Box(pcs)	Box with controllers total weight(g)
500x376x342	1170	Max. 26 Tray layers (2 Tray layers for only Protection, so max. 24 Tray with controllers)	30X24=720	~ 11680



### **Carton label information**

XXXX 有限公司		
	XXXX Co., Ltd.	
供應商	禾瑞亞科技股份有限公司	
Supplier	eGalax_eMPIA Technology Inc.	
訂單號碼		
PO no.		
料號		
PO Model no.		
供應商料號		
Supplier Model no.		
數量		
Quantity	xxxx pcs	
出貨日期	YYYY, MM, DD	
Delivery <mark>D</mark> ate	1111. WINI. DD	
備註	PID:XXXX FW:VXXXX	
Note	Color Spot:	